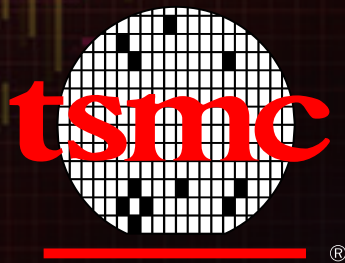


# High-Performance CPU Core Implementation Using ARM<sup>®</sup> Cortex<sup>®</sup>-A73 Processor at 10nm with Cadence Implementation Flow

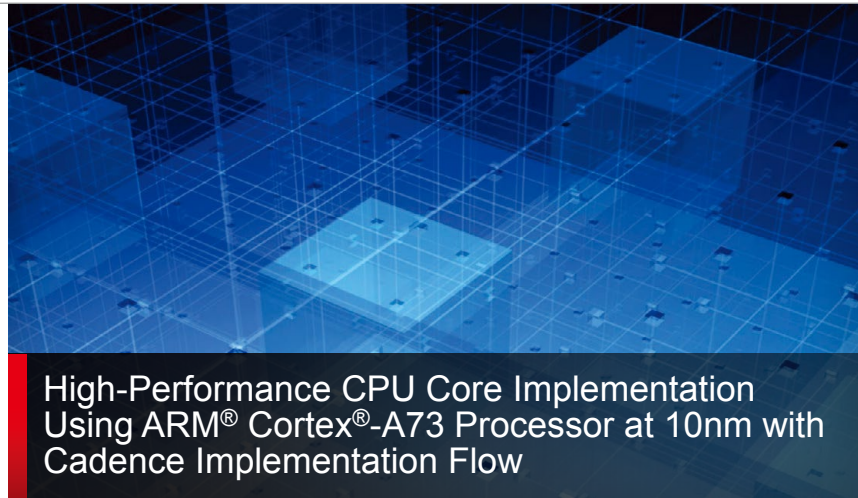
ARM / Cadence



**TSMC 2016**  
**Open Innovation Platform<sup>®</sup>**  
**Ecosystem Forum**

# ABSTRACT

This will be joint presentation between Cadence and ARM based on a recent 10nm tapeout project implemented with Cadence EDA tools and ARM IP. This presentation will aim to educate attendees on the challenges and implementation strategies for going through different parts of the implementation flow - Synthesis, Floorplanning, Power planning, Detailed Place and Route and Timing/Power Signoff . It will provide Power grid, Clocking and EM awareness strategies and design tips related to 10nm FinFET structures tips and techniques for optimizing implementation of ARM IP on 10nm process. Key ARM and Cadence engineers that have gone through the challenges of implementing a 10nm CPU and will share this hands on experience during the presentation.



## High-Performance CPU Core Implementation Using ARM® Cortex®-A73 Processor at 10nm with Cadence Implementation Flow

Shawn Hung – Principal Design Engineer, ARM CPU group  
 Paddy Mamtora – Group Director, Product Engineering, Cadence  
 TSMC OIP 2016  
 San Jose, CA  
 22 September 2016

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## Overview

- ARM® + Cadence Collaboration
- Introduction to Cortex®-A73 Processor Core
- 10nm Design Challenges
- 10nm Design Flow Exploration for High-End ARM CPU Implementation
- Summary and Further Work
- Q&A

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## ARM and Cadence

Collaborating on 10nm

- A collaborative program involving ARM, TSMC, and Cadence to develop the 10nm process ecosystem
- Ensure ARM next-generation CPU IP such as Cortex-A73 is optimized for advanced process
- Ensure EDA ecosystem and design flows are ready for lead partners
- Provide feedback on power, performance, and area bottlenecks to ARM design teams
- Identify additional physical IP requirements for optimal PPA
- Educate partners and accelerate next-generation process adoption

*Proven successful approach following on from 16nm collaboration*

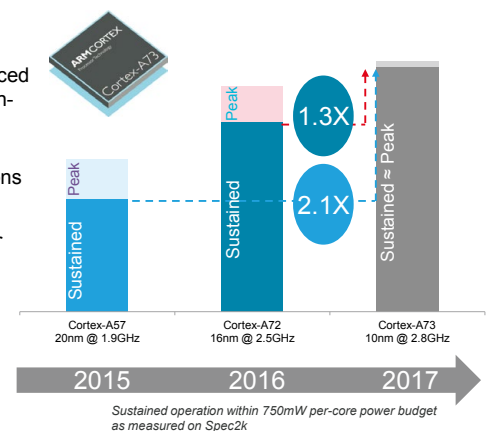
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## ARM® Cortex®-A73 CPU

Most efficient ARM premium core maximizes performance

- Highest performance in mobile power envelope
  - High-end performance with reduced area and power delivering best-in-class efficiency
  - Fits premium and mid-range process for cost-sensitive solutions
- New levels of sustained usage for the best user experience
  - Up to 30% increased power efficiency over Cortex-A72
- The smallest premium ARMv8-A processor ever
  - Over 20% smaller than Cortex-A72 in cost-efficient 28nm process



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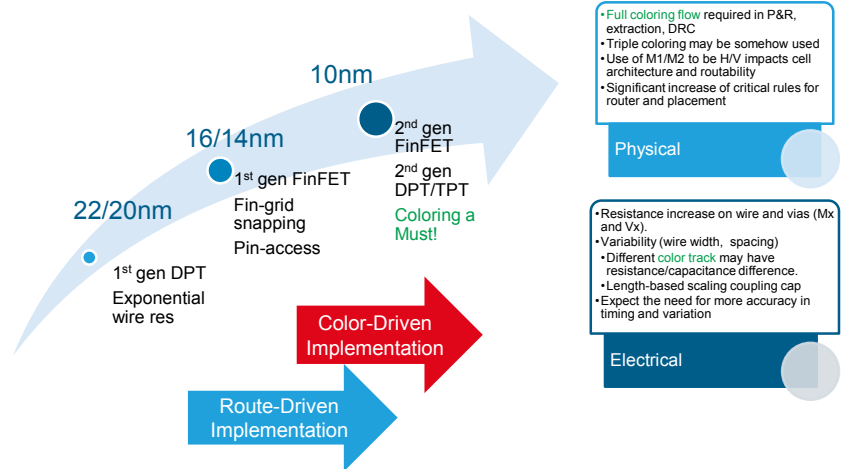


## 10nm Design Challenges

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## Design Challenges at 10nm



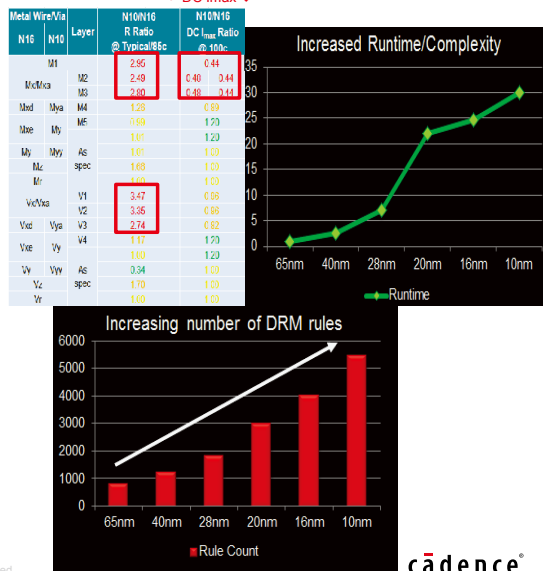
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## ARM® Cortex® Cores and 10nm Challenges

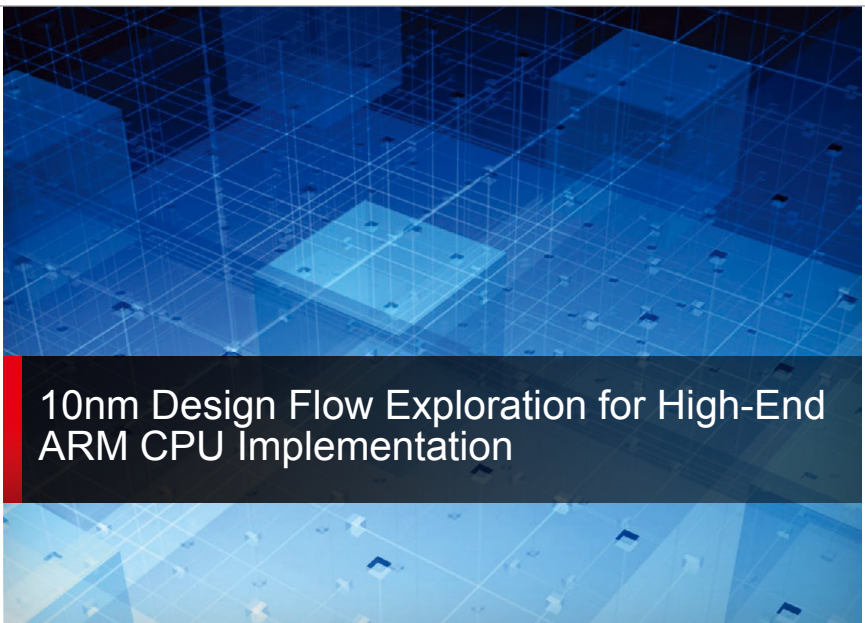
An evolution from 16nm FinFET

- Focus on efficiency
  - Optimize performance within established mobile device power budgets
- Power grid integrity is crucial
  - Meeting electromigration and IR drop targets while maintaining placement density
- Interconnect (wire) resistance continues to dominate
  - Use of optimized physical libraries more critical
- Maximize the benefits of process scaling



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## 10nm Design Flow Exploration for High-End ARM CPU Implementation

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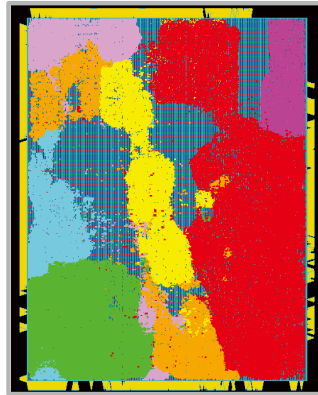
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## Phase 1: Process Scaling

From transistor to IP level

- Using a real design spun off from ARM® Cortex®-A73 CPU core
  - Macro-less timing critical dside sub-unit
- Over 20,000 flipflops and 200k instances
- Big enough to present real design challenges
  - Small enough for rapid turnaround time
- Contains uArchitectural critical paths
- Enables experimentation and flow proving
  - Power grid design for primary and switched domains
  - Utilization and routability
  - Standard cell library usage and analysis
  - Full Cadence® platform interaction



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## From FoM (Figure-of-Merit) to CPU

### Area

- Area is compared using fully routed block
- Includes complete power grid and power switch network
- DRC clean from router view
- Final utilization >70%

**Area reduction of ~50%**

### Leakage

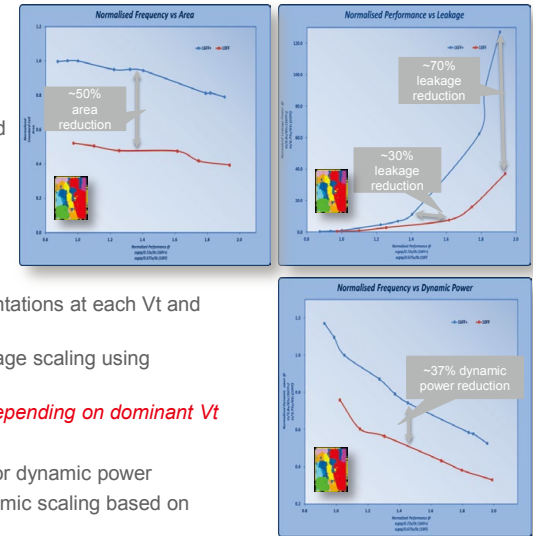
- Compares multiple implementations at each Vt and channel length
- Demonstrates potential leakage scaling using representative CPU block

**Leakage reduction is 30-70% depending on dominant Vt**

### Dynamic power

- Similar comparisons made for dynamic power
- Demonstrates potential dynamic scaling based on statistical activity

**Dynamic power reduction of ~37% based on statistical analysis**



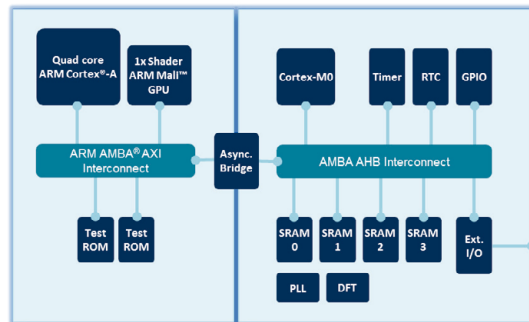
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## Phase 2: Putting it All Together

From IP to SoC level



- Taped out to TSMC in December 2015, silicon released and **proven** in the middle of 2016
- Cortex-A73/Mali-T860 signed off with production margins, full manufacturing test support, and power management features

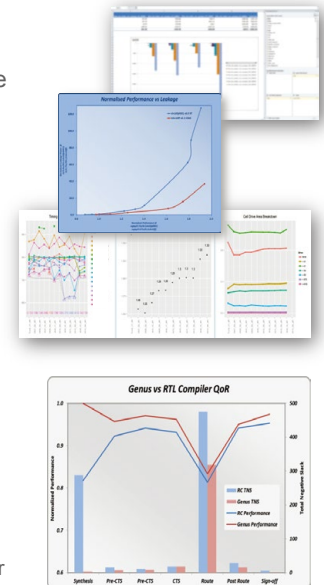
- “Simple” silicon qualification test chip structure
  - Enables PPA benchmark testing on 10nm silicon
  - Manageable test chip complexity
- Real application CPU configuration
  - Quad core latest flagship ARM® Cortex®-A73 cluster
  - Power management
  - Production DFT structures
- Simplified GPU configuration
  - Single Mali™-T860 Shader Core and top level
  - Demonstrates achievable PPA for larger configurations

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## Synthesis Strategy

- Exploration to understand power and performance envelope
  - Selecting the right Vt and channel length combination based on performance and power targets
- Analyze library usage for potential bottlenecks
  - Dominant cell type on critical paths
- Tuning of synthesis tool parameters for optimal PPA tradeoffs
- Cadence Genus™ Synthesis Solution advantage
  - Physical aware mapping - Improved correlation and predictability through flow
  - Significant run time and overall QoR benefits - Spatial mode gains optimal tradeoff in between
  - Cortex-A73 CPU synthesis run time over 2X faster (~6 hours) than our previous tool

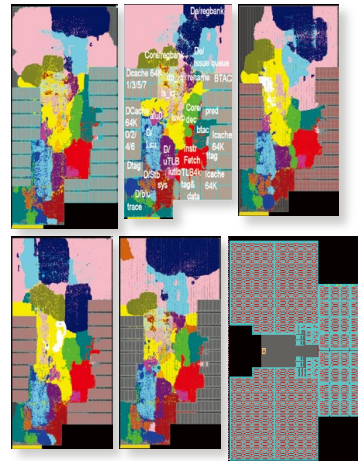


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## Floorplan

- New process and processor combination
  - Floorplan trials are critical
  - Different SRAM cuts
- Use of placement regions based on uArchitectural feedback
- Macro placement needs to follow FinFET grid
- Must align double pattern layer M2 memory pins to ensure correct coloring

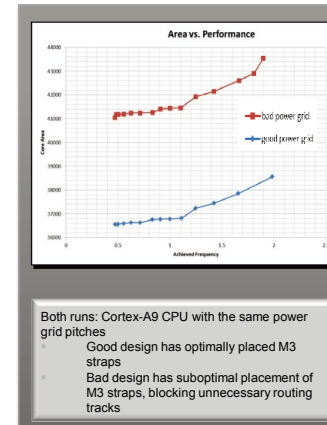


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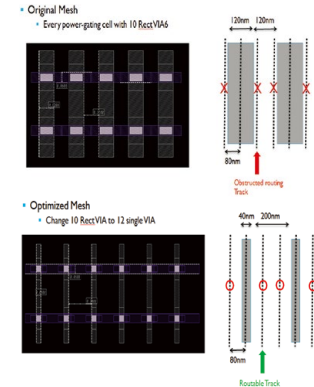
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## Power Grid Construction and Refinement

- Incorrect power grid construction will **significantly** impact routing density and performance



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- Reduce R2RWNS 15ps @ postroute stage

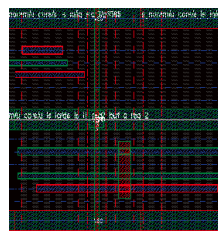
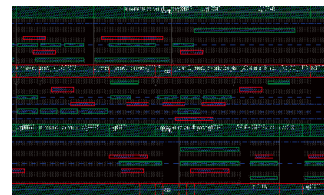
Powerplan type	Placement	CTS	PostCTS	Postroute
Original	62ps	56ps	51ps	47ps
Propose	40ps	40ps	36ps	32ps
Delta	-22ps	-16ps	-15ps	-15ps

- Less impact on voltage drop
- PASS design rule check

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## 10nm FinFET Challenges for Power Grid Design

- TSMC 10nm uses horizontal M1 metal direction (HVH), different from 16FF+
  - Any M1 jog or non-preferred orientation strictly prohibited
  - Absence of horizontal M2 standard cell power connection
  - Potential EM and dynamic IR implications
- Traditional "striped" PG methodology used
- Double pattern M1, M2, and M3
- Non-uniform track libraries
  - Retain same rails for VDD and VSS upon symmetrical tracks allocated into every row
- Pitch misalignment: M2 track offset preferred
- Complex DRCs



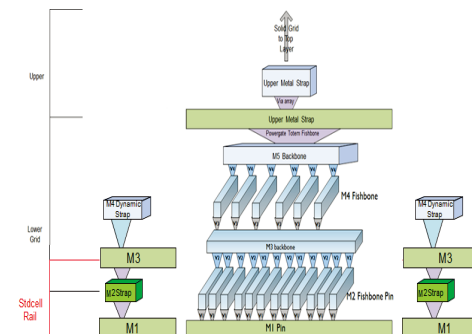
**Straightforward usage of P&R tool power grid commands will not create optimal grids**

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## Power Grid Automation Philosophy

- M3 is added as horizontal backbone to connect M2 fish bones through single V2
  - Concurrently minimize the use of routing tracks and alleviate static IR drop
- V fishbone along with H backbone patterns are stacked to upper metal strap

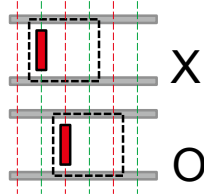


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## N10 Place and Route

- Place and route uses single Vt/Channel length library
  - Except hold fixing and leakage reclaim
- Row end, top/bottom, and corner cap boundary cells are mandatory
  - Even poly pitch is strictly required for each row
- Timing and power is optimized against dominant corners
  - Balance of run time vs. overall QoR
  - Co-optimization
- Placement is DRC aware and color driven
  - Respects interaction between standard cells
- Control of wire dominated paths is crucial
  - Using placement bounds to constrain potential long paths
  - Layer promotion for long nets to less resistive metal layers
  - Timing-driven global routing is vital to relieve post-route timing drop-off intensified in 10nm

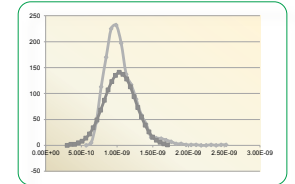
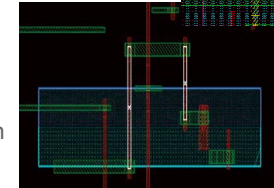
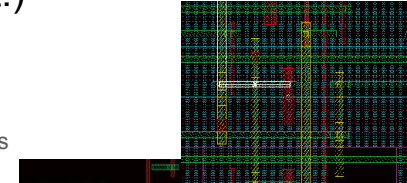


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## N10 Place and Route (cont.)

- Stacked via structure for clock NDR routing
  - Clock trunks in M7/M8 and clock leafs in M4-M6
  - Uses default (min) wire width on M2 but ~3X on M3 to avoid signal EM issues
  - Limits M2/M3 usage for short wire pin access only to reduce high-R timing impact
- EM-aware clock tree synthesis to avoid DC EM and reduce IR drop
- Waveform propagation models and AOCV are essential at 10nm
  - Customized AOCV to reduce pessimistic margin

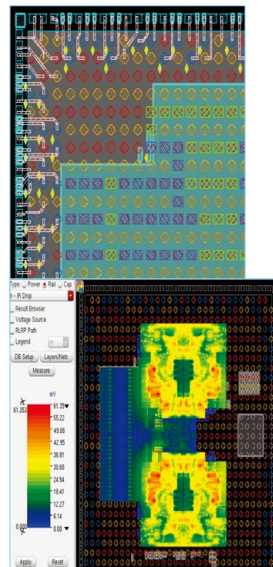


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## Signoff

- Full production quality signoff approach
  - TSMC recommended timing margins
  - Signed-off for RC extraction, timing, and power integrity
- Signed off and optimized across multiple PVT and extraction corners
- Cadence Quantus™ QRC Extraction Solution fully supports concurrent multi-corner and explicit color-aware extraction with compelling capacity
- Leakage recovery performed using Cadence Tempus™ Timing Signoff Solution's ECO functionality
- PBA and stage-based OCV signoff critical to avoid over-fixing
- Cadence Voltus™ IC Power Integrity Solution used for all power integrity checks
  - Static/dynamic IR, electro-migration—Early and often to ensure PG structure is correct
  - In-rush current
  - Signoff power analysis



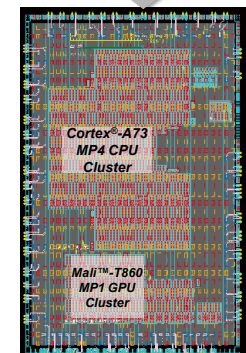
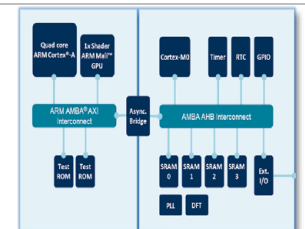
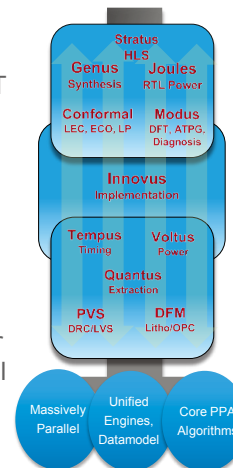
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## Design Flow

- Implemented using Cadence tools
- Full production-quality DFT solution
  - Full scan compression
  - Memory BIST
  - At-speed scan and memory BIST support
- Power domain per CPU core
- Full production margins for timing, power, and physical signoff

### Cadence Full-Flow Digital Solution



\*Cadence Joules™ RTL Power Solution  
Cadence Conformal™ Technologies  
Cadence Modus™ Test Solution  
Cadence Innovus™ Implementation System

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## Summary and Further Work

- Our proven successful collaboration model accelerates adoption and time-to-market for our partners
- 10nm has arrived and the ecosystem is ready for our next ARM-based chip
- 10nm complexity is *evolutional* from 16nm, some differences but not a step change
- Demonstrating significant power and area advantages
  - Power and area scaling from 16FF+ is in line with expectations
  - Further tool enhancement, flow tweaking, process maturity, and physical IP optimization may further fulfill PPA uplift



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